
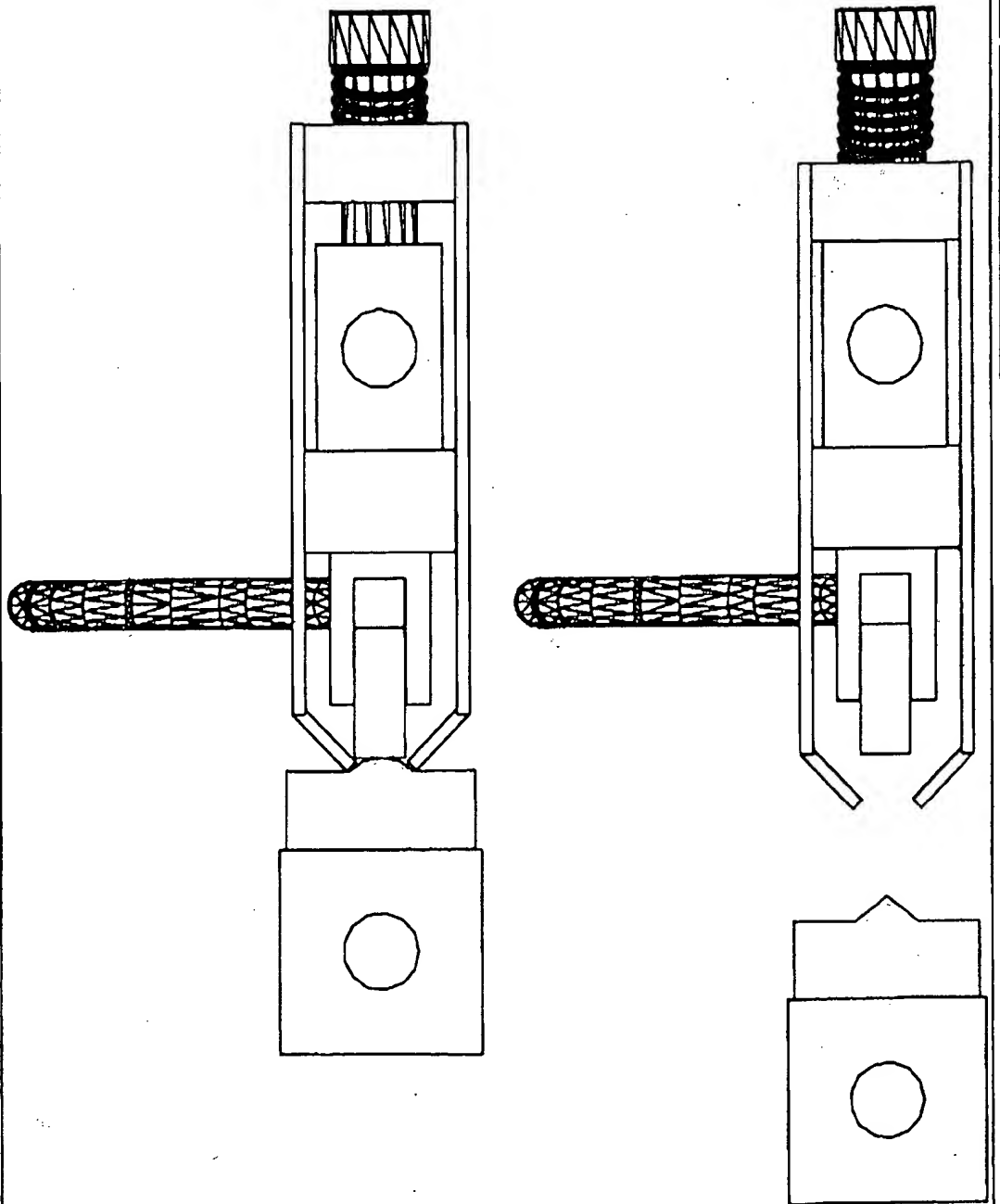


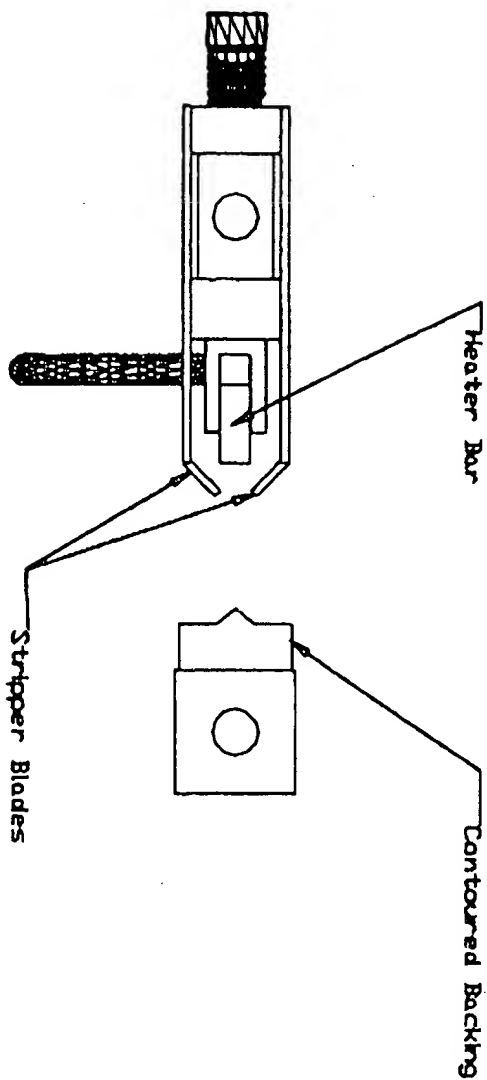
EXHIBIT A


K.C. Technical Services Inc.
 380-1 Endersbucker Avenue
 Bohemia, NY 11716
 Phone: (631) 566-7170 Fax: (631) 566-7196

Deformation of Contour Rubber Backing		DWG NO:	SCALE:
MATERIAL:	QUANTITY:	DATE:	REV:
		07/28/03	



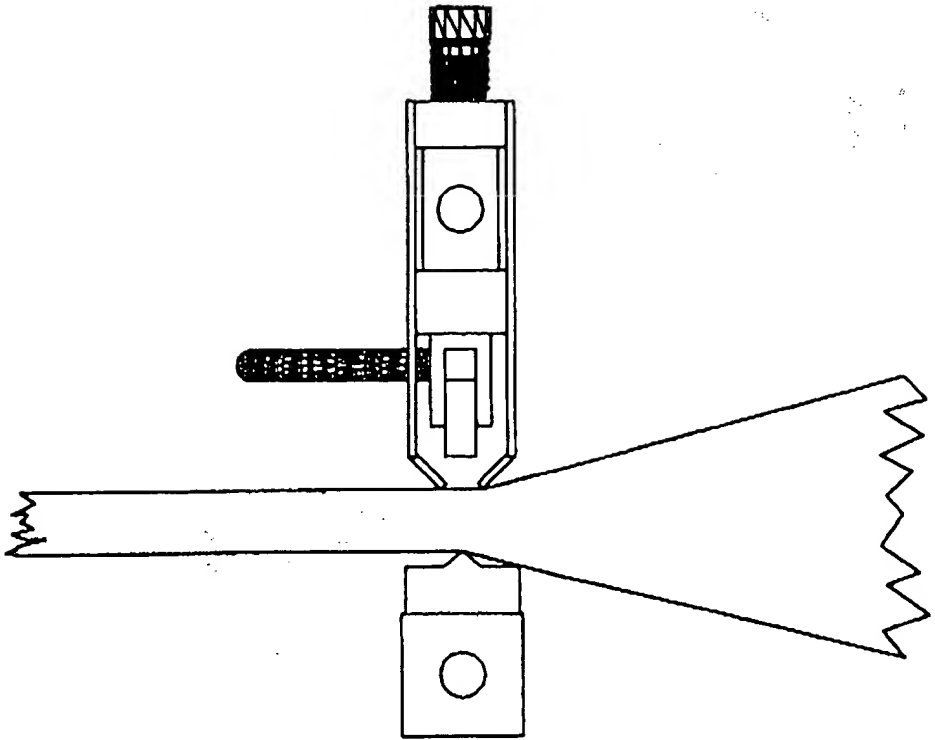
Seal Operation Stage 1: Jaws Fully Retracted



K.C. Technical Services Inc.
390-1 Eisenhower Avenue
Bohemia, NY 11716
Tel: (631) 569-7170 Fax: (631) 569-7169

Seal Bar Operation		DWG NO:	SCALE:
MATERIAL:	QUANTITY:	DATE:	REV:
		07/26/03	

Seal Operation Stage 2: Jaws Closing

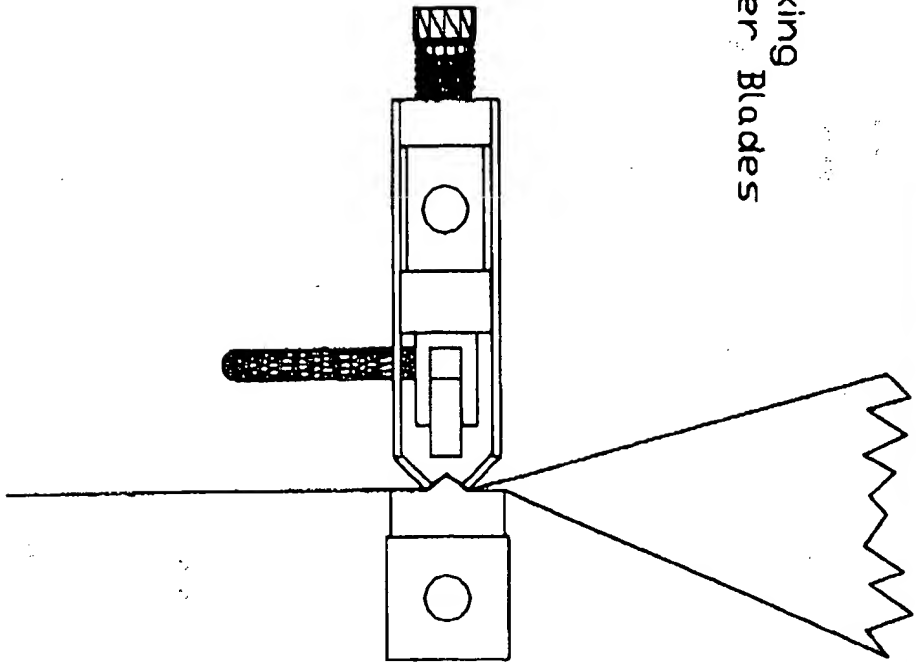


Seal Bar Operation

K
K.C. Technical Services Inc.
360-1 Kitchardwood Avenue
Bohemia, NY 11716
Phone: (631) 669-7170 Fax: (631) 669-7196

Seal Bar Operation		DWG NO:	SCALE:
MATERIAL:	QUANTITY:	DATE:	REV:
		07/26/03	

Seal Operation Stage 3: Contoured Backing Engages Stripper Blades



Seal Bar Operation

KC
 K.C. Technical Services Inc.
 390-1 Kitchener Avenue
 Richmond, NY 11716
 Phone: (800) 669-7179 Fax: (800) 669-7198

MATERIAL:

QUANTITY:

DATE:

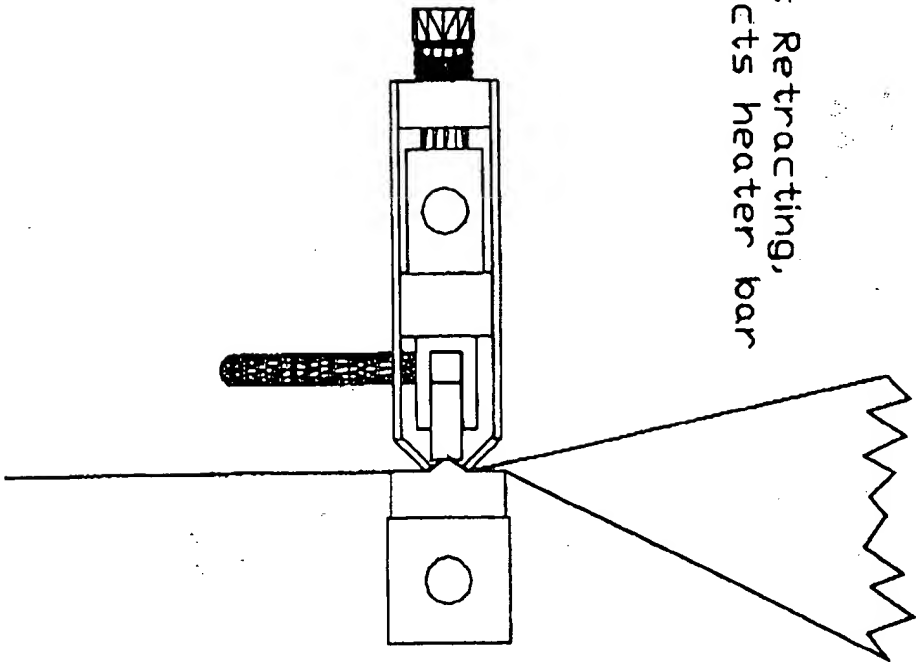
07/26/03

DWG NO:

SCALE:

REV:

Seal Operation
 Stage 4:
 Stripper Blades Retracting,
 until film contacts heater bar



Seal Bar Operation

K.C. Technical Services Inc.
 390-1 Kosterbrook Avenue
 Rahway, NJ 07065
 Phone (609) 669-7170 Fax (609) 669-7199

MATERIAL:

QUANTITY:

DATE:

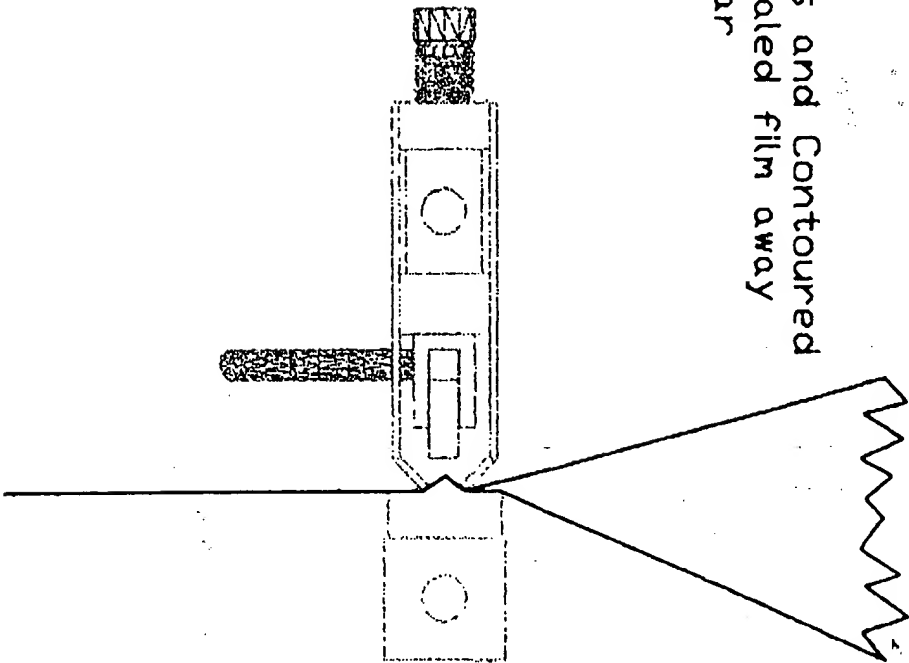
07/26/03

REV:

DWG NO:

SCALE:

Seal Operation
 Stage 5:
 Stripper Blades and Contoured
 Backing pull sealed film away
 from heater bar

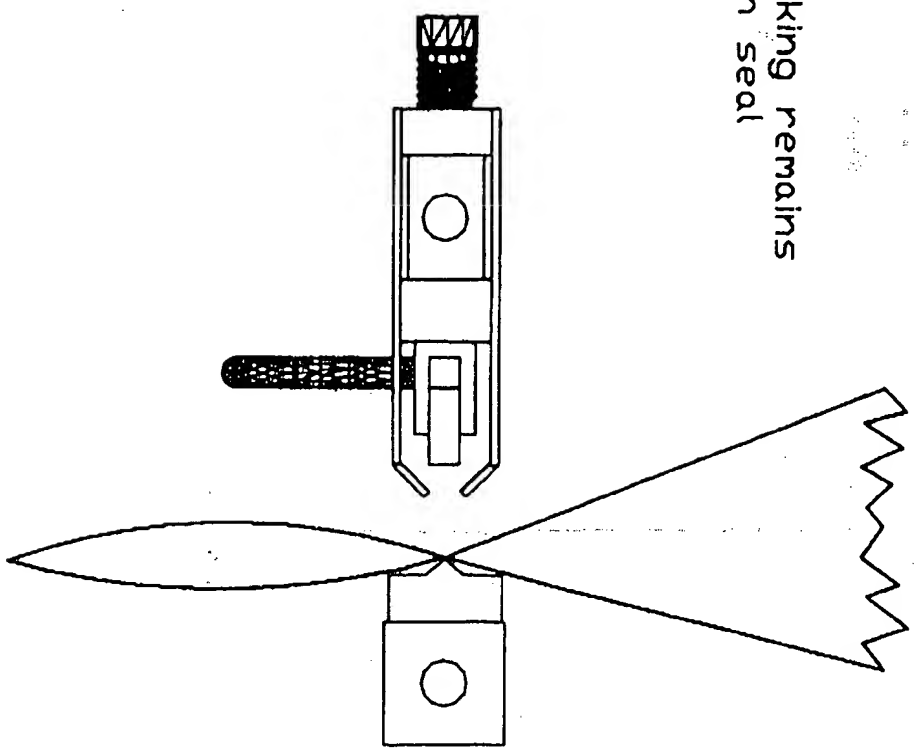


K.C. Technical Services Inc.
 390-1 Kinderhook Avenue
 Beekmantown, NY 11716
 Phone: (800) 699-7179 Fax: (800) 699-7168

Seal Bar Operation

MATERIAL:	QUANTITY:	DWG NO:	SCALE:
		DATE:	REV:
		07/26/03	

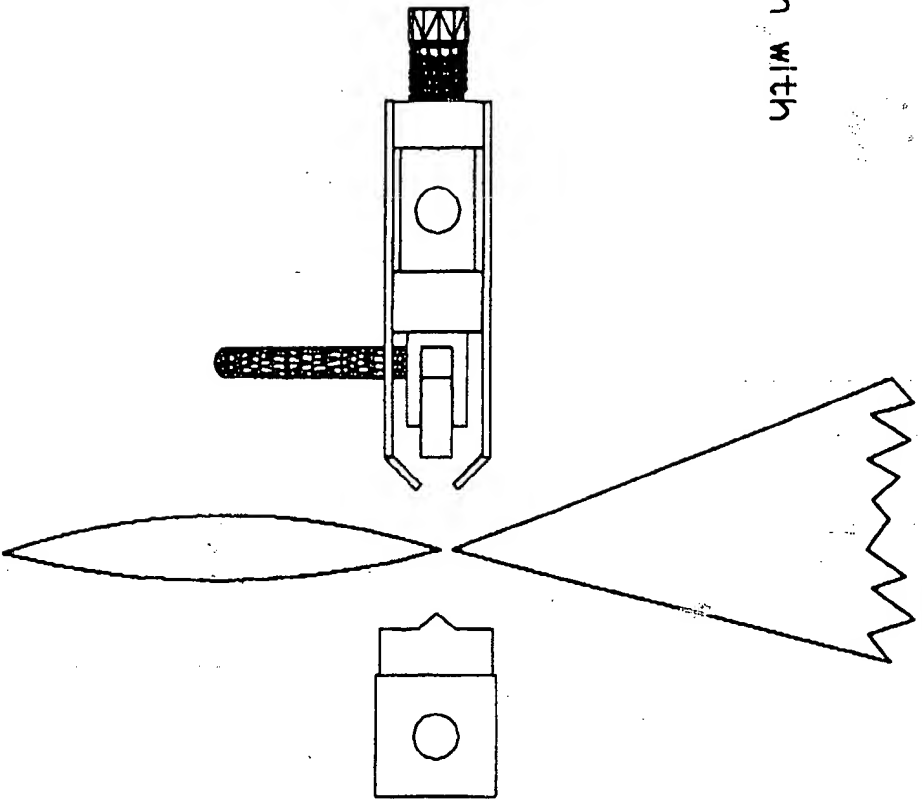
Seal Operation
 Stage 6:
 Contoured Backing remains
 in contact with seal



K.C. Technical Services Inc.
 380-1 Knickerbocker Avenue
 Bethesda, NY 11716
 Phone: (800) 680-7170 Fax: (800) 680-7108

Seal Bar Operation		DRG NO:	SCALE:
MATERIAL:	QUANTITY:	DATE:	REV:
		07/26/03	

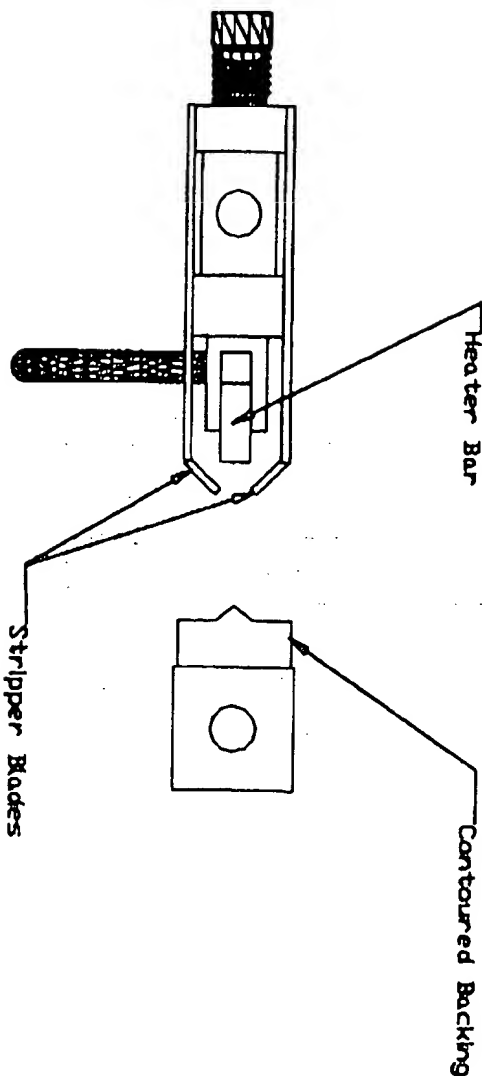
Seal Operation
 Stage 7:
 Jaws fully open with
 completed seal



K.C. Technical Services Inc.
 390-1 Katsbach Avenue
 Babylon, NY 11716
 Phone: (631) 599-7170 Fax: (631) 599-7196

Seal Bar Operation		DWG NO:	SCALE:
MATERIAL:	QUANTITY:	DATE:	REV:
		07/26/03	

Seal Operation Stage 1: Jaws Fully Retracted



K.C. Technical Services Inc.
390-1 Knickerbocker Avenue
Bohemia, NY 11716
Tel: (631) 662-7170 Fax: (631) 662-7169

Seal Bar Operation

MATERIAL:

QUANTITY:

DATE:

07/26/03

SCALE:

REV: